



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-636-012
Job Sheet 174846



Part No: D350-636-012

Job Qty: 1 ea

Part Name: Skidtube RH, Std Wearplates, DART (Apical) Cylindrical/Aerazur Float Comp.



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/22/18

Job Tracking No:

Due Date: 4/17/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D3492 REV E SHEET 1, D2750-042 REV G SHEETS 1,2,5,9 IPP Rev:I 02.09.25 IPP Rev:J 06-03-23 As per Rev D IPP Rev:K 06-07.13 As per dsi9343 IPP Rev:L 07-07-28 Added SS Wearplates(Rev E) JLM Verf:EC IPP Rev:M 08-04-22 DD verified:EC IPP Rev:N 08-09-23 revF DD verified:ec IPP Rev:O 09-02-06 per PAR09-010 DD verf:EC IPP Rev:P 10.06.22 revise seq110 DD verf:EC IPP Rev:Q 10.10.01 as per IIN revH DD verf:EC IPP REV:R 13.08.27 PER ECN13-594 DD VERF:JLM

Ship Via:

Bill of Materials

062415

5055782 R+1



Container No: S055782



Part: D350-636-012

Job No: 174846

Serial No/Batch: S055782

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/28/18

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/16/18	0.00	0.00	Start Up Skidtubes-1		J.Y.
110	Skidtubes	1 pcs		4/16/18	0.00	4.36	Skidtubes-4		5.5 DAS BE
120	QC	1 pcs		4/16/18	0.00	0.00	QC10		38 DAS
130	QC	1 pcs		4/16/18	0.00	0.00	QC5		38 DAS
140	HandFinish	1 pcs		4/16/18	0.00	0.91	HandFinish1		SA 18-04-83
150	QC	1 pcs		4/16/18	0.00	0.00	QC7-2		BE
160	Skidtubes	1 pcs		4/16/18	0.00	4.36	Skidtubes-1		BE DAS J.Y.
170	QC	1 pcs		4/16/18	0.00	0.00	QC10		38 DAS
180	QC	1 pcs		4/16/18	0.00	0.00	QC5		38 DAS
190	HandFinish	1 pcs		4/16/18	0.00	0.91	HandFinish2		SA 19-04-06
200	SprayPaint	1 pcs	N/A	4/16/18	0.00	0.69	Spray Paint		
205	Outsource	1 pcs		4/16/18			ATE003-VC	PO 39531	CX 18/04/06
210	QC	1 pcs		4/16/18	0.00	0.00	QC14		18-4-10
230	HandFinish	1 pcs		4/17/18	0.00	0.91	HandFinish4		18-4-10
240	QC	1 pcs		4/17/18	0.00	0.00	QC5		38
250	Packaging	1 pcs		4/17/18	0.00	0.00	Packaging1-3		9-89
260	QC	1 pcs		4/17/18	0.00	0.00	QC4		M.L.
265	DC	1 pcs		4/17/18	0.00	0.00	DC		M.L.
270	Packaging	1 pcs		4/17/18	0.00	0.00	Packaging3-1	DAS	M.L.
280	QC21-FG	1 Ea		4/17/18	0.00	0.00	QC21	21	APR 16 2018

Part Op 110 - 1- Pick D2600-3 Bent Drill pilot holes as per Dwg D2750 sheet 4 (D2750-2 details). Drill using drill Jig DT8150 & Descriptions: DT8863A for second side only DT8863B for first side (detail K) 4- Locate DT8329 off of blade fitting bolt holes and drill pilot holes for blade fitting. Open to 0.500" using hole saw. VERIFY AND RECORD FWD BEND ANGLE. 6- Drill pilot holes for wearplates as per Dwg D2750 using DT8108 open to 0.297". 7- Open up holes of Detail J to 0.297" (total of 2 holes per side) 8- Weld D2744 Cap as per Dwg D2750 and QSI 004. Fill grooves in bend left from bending as per QSI 004. 9- Grind welds flush as per Dwg D2750

160 - 1- Open up holes of Detail L using hole saw and ground handling to 0.625" (total of 8 holes per side) as per dwg D2750. 2- Open up holes of Detail K using hole saw to 0.750" (total of 4 holes per side) as per dwg D2750. 3- Open float holes using uni-bit to .500" (4 per Side) 4- Chamfer holes of Detail K, L, ground handling and float holes per dwg D2750 (welding instructions on sheet 9) 5- Deburr and blow out all chips from inside of tube 6- Prepare tube for welding, remove alodine as required. 7- Bond web D2739 in place as per QSI 015, let cure for 12hrs. A/R Sikaflex-291 batch: 138654 exp. date: 2018-04-21 ***ATTN: USE I-BEAM LOCATION AID (BLADE FITTING)*** 8- Weld spacers D3490-1, D3490-3 and D2743 as per dwg D2750 & QSI004 (welding instructions on sheet 9) A/R Aluminum Rod batch: 038611 9- At section AP-AP drill out x-bolt spacer to 0.404" 10-Grind welds flush as per Dwg D2750 11- Spot face ground handling holes section (total of 4 places per side) as per dwg D2750 12- Deburr holes, ensure tube is free of all scratches before sending to paint.

180 - ***VERIFY C'BOARD IS GOOD***

190 - Re-alodine tube as per QSI 005 section 4.1.2.1 do not acid etch.

200 - 1- PRIME AS PER DWG AND QSI 005 4.2 PRIMER PRC DESOTO 515X349 BATCH: _____ 2- PAINT WHITE AS PER DWG AND QSI 005 4.2 PAINT BATCH: _____

210 - Inspect for foreign object per QSI 024

230 - 1-Install inserts as per dwg D2750 2-Inspect for Foreign Objects 3-Install blade fitting D3488-042, wearshoes and ground handling hardware as per dwg D2750 SIKAFLEX 241 BATCH: _____ EXP DATE: _____ 4- assemble o'ring to plug as per dwg D3492 and apply o'ring lube A/R 55-o'ring lube batch: _____ 5-Coat all exposed fasteners with "LPS Procyon" batch: _____

265 - record fwd angle: 89.8 Photocopy blue file and type labels per PPP D350-636-012 CHG 007

270 - Package as per PPP D350-636-012

002375

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2600-3-BENT-RH	Extrusion Bent RH	1 Ea (1 ea)	90-Start up Operation	#73198 5043 928
D2744	Cap	1 Ea (1 ea)	90-Start up Operation	5038835
D2739	350 I-Beam	1 Ea (1 ea)	160-Skidtubes	5040982
D2743	Crossbolt Spacer	8 Ea (8 ea)	160-Skidtubes	3000649
D3490-1	Cross Bolt Spacer	4 Ea (4 ea)	160-Skidtubes	3039269
D3490-3	Cross Bolt Spacer	4 Ea (4 ea)	160-Skidtubes	5040318
ALS4-1032-225	Rivnut	38 Ea (38 ea)	230-HandFinish	50344386
AN3C5A	Bolt	34 Ea (34 ea)	230-HandFinish	5057153
AN3C6A	Bolt	4 Ea (4 ea)	230-HandFinish	5019397
AN6C44A	Bolt	4 Ea (4 ea)	230-HandFinish	FM137055
AN8C35A	Bolt	1 Ea (1 ea)	230-HandFinish	FM1137203
D2745	Bushing	8 Ea (8 ea)	230-HandFinish	5053257
D3488-042	Blade Fitting RH	1 Ea (1 ea)	230-HandFinish	5040148
D3492-1	Plug	8 Ea (8 ea)	230-HandFinish	5044324
D3492-3 5026057x6	Plug	8 Ea (8 ea)	230-HandFinish	50530382
D3535-25	Wearplate Center	1 Ea (1 ea)	230-HandFinish	5032128
D3536-25	Gasket Center	1 Ea (1 ea)	230-HandFinish	5031897
D3537-1	Wearpad	3 Ea (3 ea)	230-HandFinish	5031939
D3631-1	Washer	8 Ea (8 ea)	230-HandFinish	5058407
D3791-1	Wearpad	1 Ea (1 ea)	230-HandFinish	5024396
D3793-1	Wearplate Fwd	1 Ea (1 ea)	230-HandFinish	5055237
D3793-3	Wearplate Aft	1 Ea (1 ea)	230-HandFinish	5041206
D3794-1	Gasket Fwd	1 Ea (1 ea)	230-HandFinish	5053037
D3794-3	Gasket Aft	1 Ea (1 ea)	230-HandFinish	5055947
MS21043-6	Nut	4 Ea (4 ea)	230-HandFinish	5055948
MS21083C8	Nut	1 Ea (1 ea)	230-HandFinish	5034401
NAS1149C0332R	Washer	38 Ea (38 ea)	230-HandFinish	5042236
NAS1149C0832R	Washer	1 Ea (1 ea)	230-HandFinish	M138409-121
NAS1515H3L	Washer	4 Ea (4 ea)	230-HandFinish	5035714
NAS1611-010	O-Ring	8 Ea (8 ea)	230-HandFinish	5022698
NAS1611-013	O-Ring	8 Ea (8 ea)	230-HandFinish	M138441-122
AN8C21A	Bolt	2 Ea (2 ea)	250-Packaging	FM197162
D2741	Replacement Blade	1 Ea (1 ea)	250-Packaging	5040883
D3493-1	Washer	2 Ea (2 ea)	250-Packaging	5052854
D3532-1	Spacer	2 Ea (2 ea)	250-Packaging	5040493
MS21083C8	Nut	2 Ea (2 ea)	250-Packaging	5016888
NAS1149D0863J	Washer	2 Ea (2 ea)	250-Packaging	F125635

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2600-3-BENT-RH	1	8	0
	D2744	1	15	0
160-Skidtubes	D2739	1	25	0
	D2743	8	201	0
	D3490-1	4	64	0
	D3490-3	4	47	0
	ALS4-1032-225	38	1,149	0
230-HandFinish	AN3C5A	34	191	0
	AN3C6A	4	330	0
	AN6C44A	4	407	0
	AN8C35A	1	63	0
	D2745	8	225	0
	D3488-042	1	7	0
	D3492-1	8	211	0
	D3492-3	8	144	0
	D3535-25	1	20	0
	D3536-25	1	34	0
	D3537-1	3	153	0
	D3631-1	8	59	0
	D3791-1	1	16	0
	D3793-1	1	20	0
	D3793-3	1	28	0
	D3794-1	1	16	0
	D3794-3	1	44	0
	MS21043-6	4	182	0
	MS21083C8	1	169	0
	NAS1149C0332R	38	4,898	0
	NAS1149C0832R	1	88	0
	NAS1515H3L	4	255	0
	NAS1611-010	8	389	0
	NAS1611-013	8	285	0
250-Packaging	AN8C21A	2	141	0
	D2741	1	67	0
	D3493-1	2	60	0
	D3532-1	2	38	0
	MS21083C8	2	169	0
	NAS1149D0863J	2	147	0

Part Specifications

Specifications could not be found.

Plex 3/22/18 9:47 AM Dart.Gagnon.Michelle

QTY -041	QTY -042	QTY -043	QTY -044	PART NUMBER	DESCRIPTION
X				D2750-041	350 SKIDTUBE ASSEMBLY, LH
	X			D2750-042	350 SKIDTUBE ASSEMBLY, RH
		X		D2750-043	350 SKIDTUBE ASSEMBLY, LH
			X	D2750-044	350 SKIDTUBE ASSEMBLY, RH
1	1	1	1	D2739	WEB
8	8	8	8	D2743	SPACER
1	1	1	1	D2744	CAP
8	8	8	8	D2745	BUSHING
1				D2750-1	SKIDTUBE WELDMENT, LH
	1			D2750-2	SKIDTUBE WELDMENT, RH
		1		D2750-3	SKIDTUBE WELDMENT, LH
			1	D2750-4	SKIDTUBE WELDMENT, RH
1		1		D3488-041	BLADE FITTING, LH
	1		1	D3488-042	BLADE FITTING, RH
4	4	4	4	D3490-1	SPACER
4	4			D3490-3	SPACER
		4	4	D3490-5	SPACER
8	8	8	8	D3492-041	PLUG ASSEMBLY
8	8			D3492-043	PLUG ASSEMBLY
		8	8	D3492-045	PLUG ASSEMBLY
1	1	1	1	D3535-25	WEARSHOE
1	1	1	1	D3536-25	GASKET
3	3	3	3	D3537-1	WEARPAD
8	8	8	8	D3631-1	WASHER
1	1	1	1	D3791-1	WEARPLATE
1	1	1	1	D3793-1	WEARSHOE
1	1	1	1	D3793-3	WEARSHOE
1	1	1	1	D3794-1	GASKET
1	1	1	1	D3794-3	GASKET
38	38	38	38	ALS4-1032-225	INSERT (OR ALS7-1032-225, AKS4-1032-225, AELS-1032-225)
34	34	34	34	AN3C5A	BOLT
4	4	4	4	AN3C6A	BOLT
4	4	4	4	AN6C44A	BOLT
1	1	1	1	AN8C35A	BOLT
38	38	38	38	AN960C10L	WASHER
1	1	1	1	AN960C816L	WASHER
4	4	4	4	MS21043-6	NUT
1	1	1	1	MS21083C8	NUT
4	4	4	4	NAS1515H3L	WASHER

GENERAL NOTES:

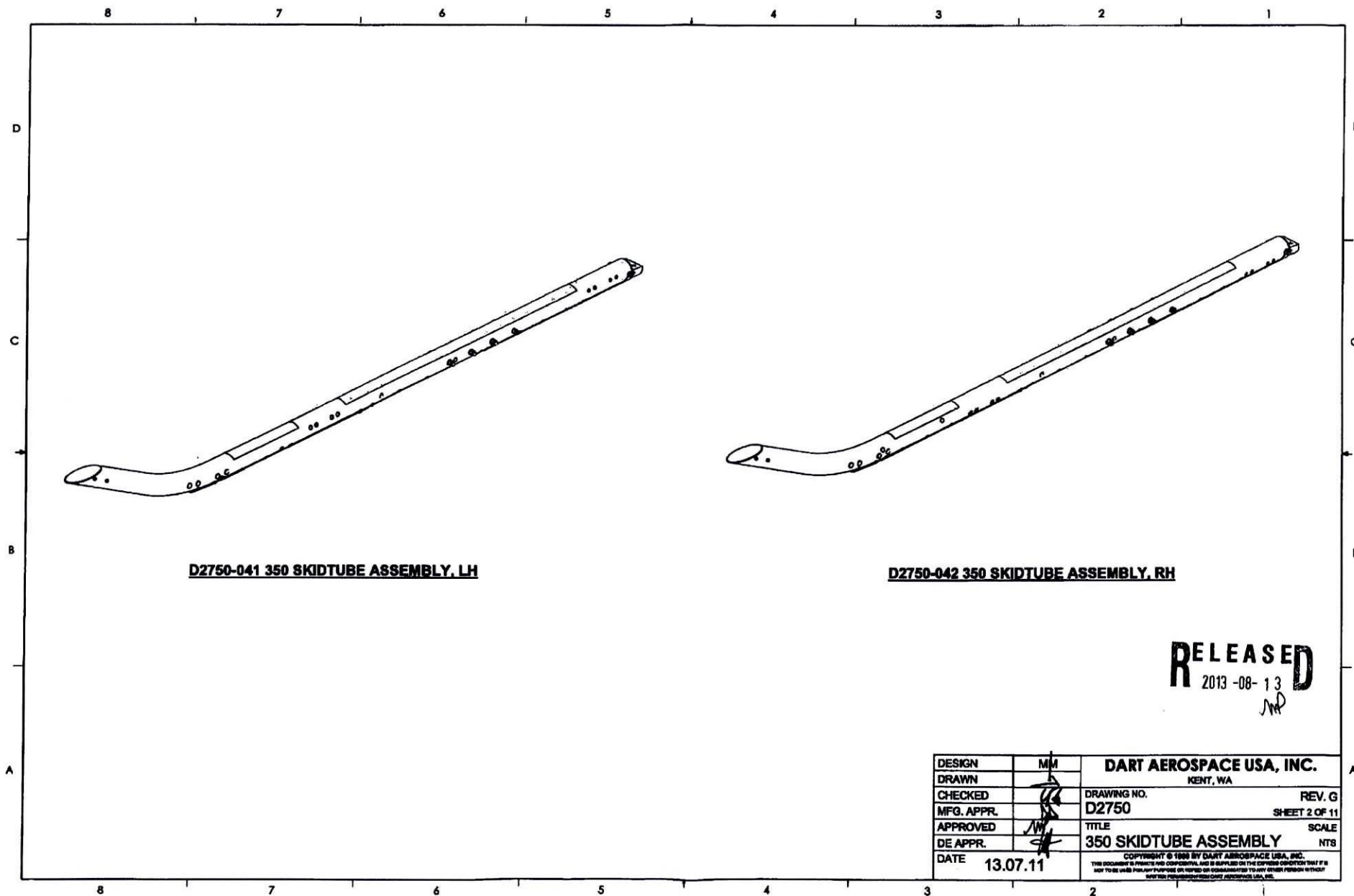
- MATERIAL: MAKE D2750-1/-2/-3/-4 FROM D2600-3 EXTRUSION (INITIAL LENGTH = 120.0).
- FINISH: ACID ETCH, ALODINE ASSEMBLY PER DART QSI 005 4.1 PRIOR TO INSTALLING D2739 WEB.
STANDARD: PRIME (REF. 4.2.1.3.3) AND PAINT WHITE PER DART QSI 005 4.2
OPTIONAL: POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3
BLACK ANTI-SKID PAINT AS INDICATED TO 1.0 ABOVE SKIDTUBE CENTER-LINE PER DART 005 4.4 (OPTIONAL).
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: N/A
- WEIGHT: D2750-041/-042/-043/-044 = 26.5 LBS
- WELD PER DART QSI 004
- INSTALL ALS4-1032-225 INSERTS AFTER FINISH AS INDICATED. DRILL 'F' SIZE HOLES ($\phi 0.297$) FOR WEARSHOE INSERTS
- FINAL CONFIGURATION SHOULD HAVE THE FOLLOWING MINIMUM MECHANICAL PROPERTIES:
MINIMUM YIELD TENSILE STRENGTH = 35 KSI
MINIMUM ULTIMATE TENSILE STRENGTH = 38 KSI
- COAT ALL EXPOSED FASTENERS WITH LPS LABORATORIES "LPS PROCYON" AFTER FINAL ASSEMBLY, CLEAN EXCESS OFF FINISH WITH MEK DEGREASER.
- SPACER AND PLUG INSTALLED SAME AS SECTION AJ-AJ EXCEPT HORIZONTAL
- SPACER AND PLUG INSTALLED SAME AS SECTION AP-AP EXCEPT HORIZONTAL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 174846

MAR 22 2018

RELEASED
2013-08-13

G	CORRECTED TOLERANCE ON $\phi 0.500$ THRU HOLE: IS $+0.010/-0.000$, WAS $+0.100/-0.000$ (ZN B3-4, B2-5); ADD VIEW TO CONTROL FWD BEND ORIENTATION (ZN D-1, 4, 5, 6, 7); UPDATED FINISH OPTIONS; INSIDE OF TUBE NO LONGER SPRAYED WITH LPS-3. REASON: PAR13-276 AND NCR13-2757	MB	13.07.11
F	INCORPORATE DSI 9413: QTY (3) D3537-1 WAS QTY (5) (ZN C8-1); D3791-1/3 REPLACES D3535-1/3-35 (ZN C8-1); D3794-1/3 REPLACES D3536-1/3-35 (ZN B8-1); ADD D3791-1 (ZN C8-1); WEARSHOE HOLES UNDER FWD/AFT SADDLE REMOVED (8 PL); WEARSHOE HARDWARE QTY UPDATED (ZN B8-1); D3488-041/-042 HARDWARE UPDATED (ZN C1-8, 9, 10, 11); ADD NOTE 12 AND 13 (ZN A6-1); REASON: REF. NCR 08-043	PH	08.07.16
E	CHANGE TO STAINLESS STEEL WEARPLATES; ADD RUBBER GASKETS; CHANGE INSERTS; ADD D3631-1; REMOVE QTY (38) NAS1515H3L; REMOVE QTY (10) NAS1515H8L; REMOVE D2741; QTY (2) AN960C816; REMOVE QTY (2) MS21083C8	CB	07.05.17
D	ADD HOLES AND SPACERS FOR APICAL FLOATS; INCORPORATE DEO 9133/9157	PH	06.01.05
C	ADD D2750-3/D2750-4; INCORPORATE D2738 AND D2740	CP	98.11.18
B	CHANGE MS24694-S293 TO AN8-16A	CP	98.09.01
A	NEW ISSUE	DS	98.04.16
REV.	DESCRIPTION	BY	DATE
DESIGN	MM	DART AEROSPACE USA, INC.	
DRAWN	MB	KENT, WA	
CHECKED	MB	DRAWING NO.	REV. G
MFG. APPR.	MB	D2750	SHEET 1 OF 11
APPROVED	MB	TITLE	SCALE
DE APPR.	MB	350 SKIDTUBE ASSEMBLY	NTS
DATE	13.07.11	COPYRIGHT © 1998 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS UNCLASSIFIED AND IS RELEASED ON THE CONDITION THAT IT WILL NOT BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

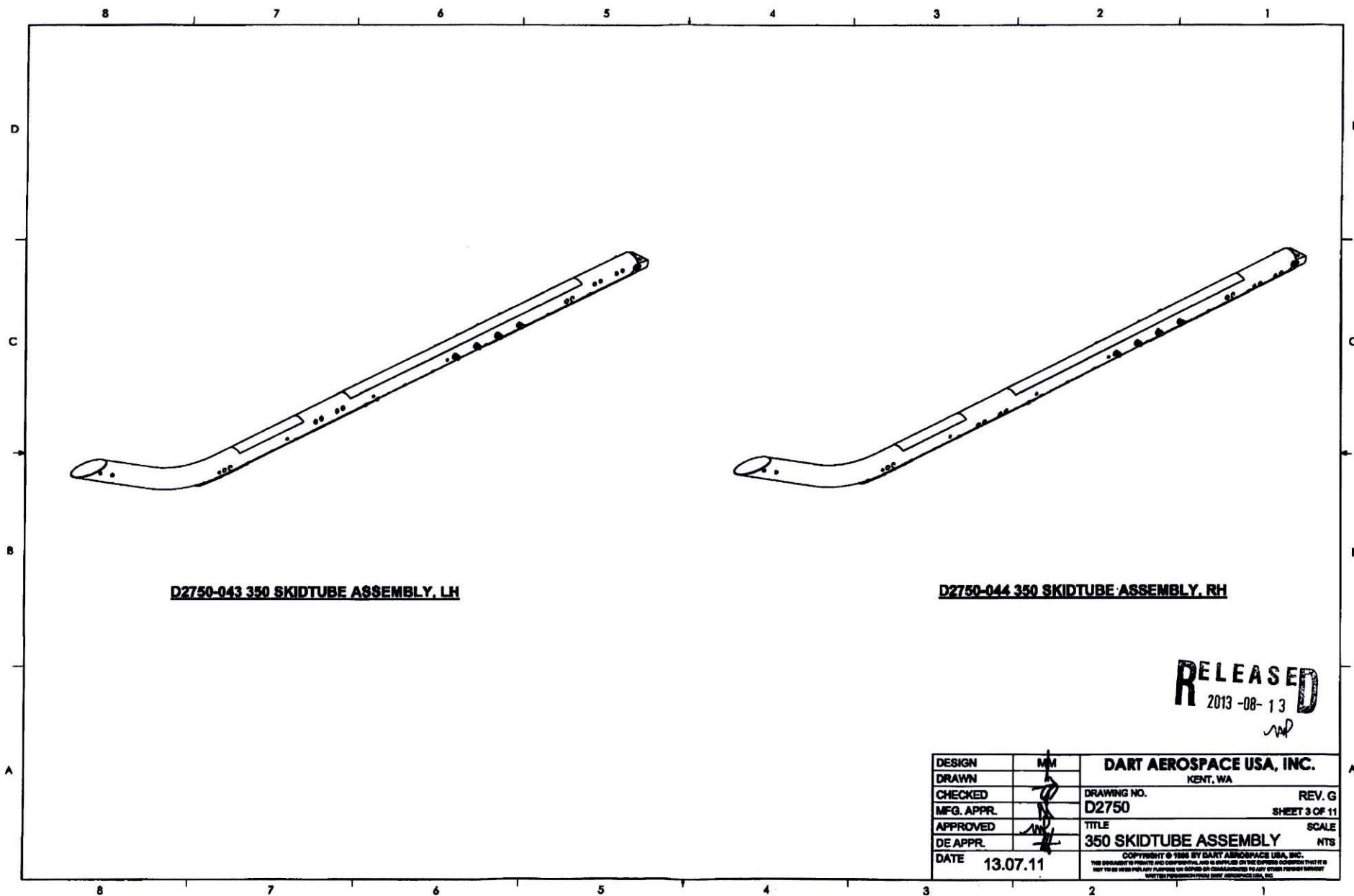


D2750-041 350 SKIDTUBE ASSEMBLY, LH

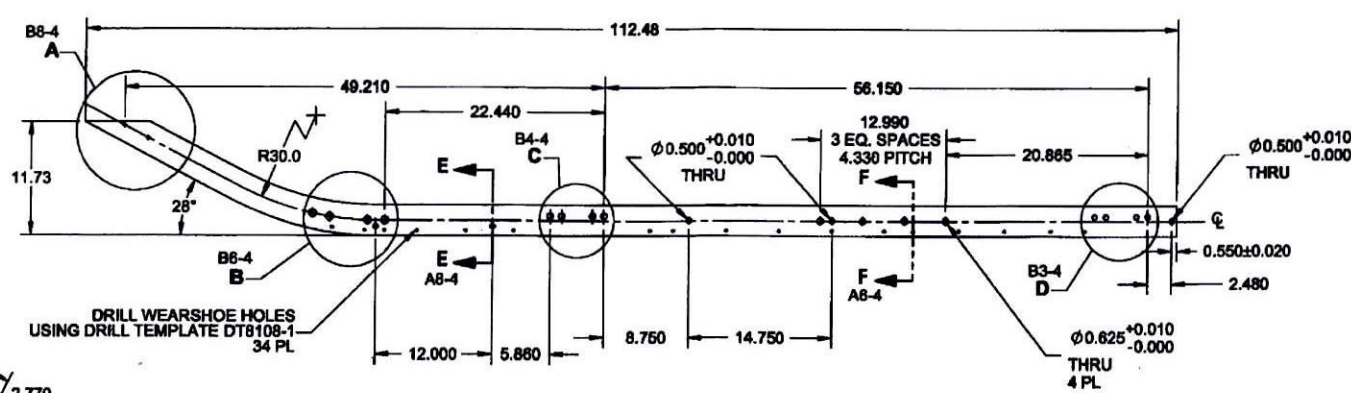
D2750-042 350 SKIDTUBE ASSEMBLY, RH

RELEASED
2013-08-13
mp

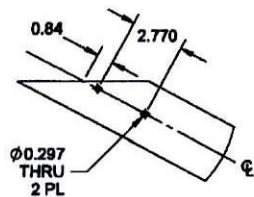
DESIGN	MM	DART AEROSPACE USA, INC.	
DRAWN	<i>[Signature]</i>	KENT, WA	
CHECKED	<i>[Signature]</i>	DRAWING NO. D2750	REV. G
MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 11	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	350 SKIDTUBE ASSEMBLY	NTS
DATE	13.07.11	COPYRIGHT © 1999 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



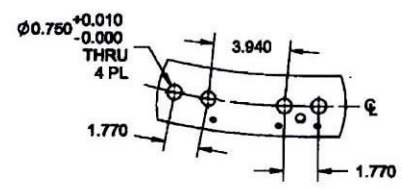
8 7 6 5 4 3 2 1



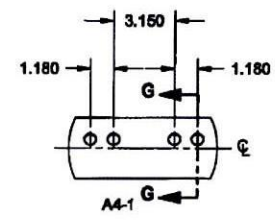
D2750-1 LH SKIDTUBE



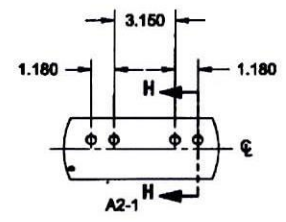
DETAIL A
SCALE 2X



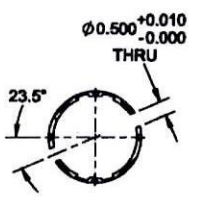
DETAIL B
SCALE 2X



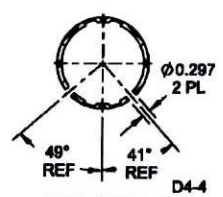
DETAIL C
SCALE 2X



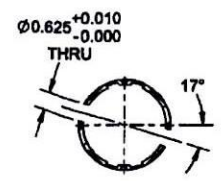
DETAIL D
SCALE 2X



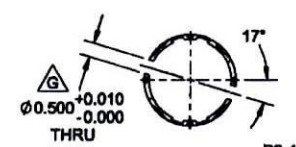
SECTION E-E
SCALE 3X, 2 PL



SECTION F-F
SCALE 3X, 17 PL



SECTION G-G
SCALE 3X, 4 PL

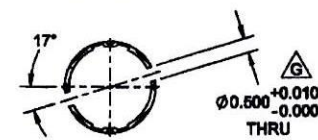
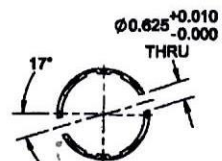
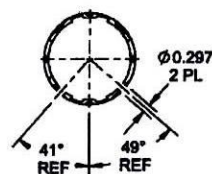
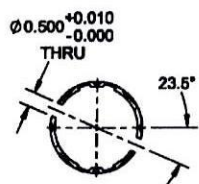
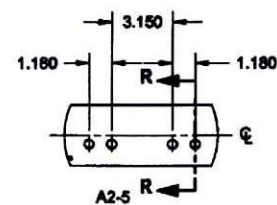
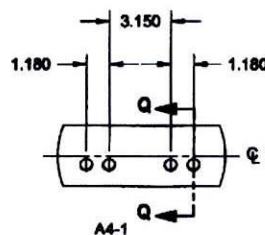
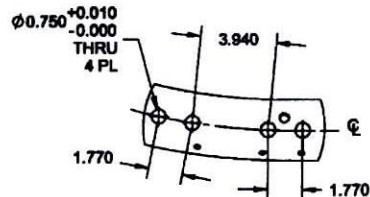
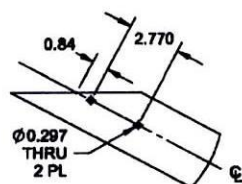
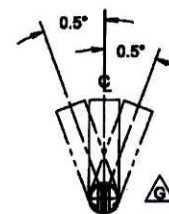
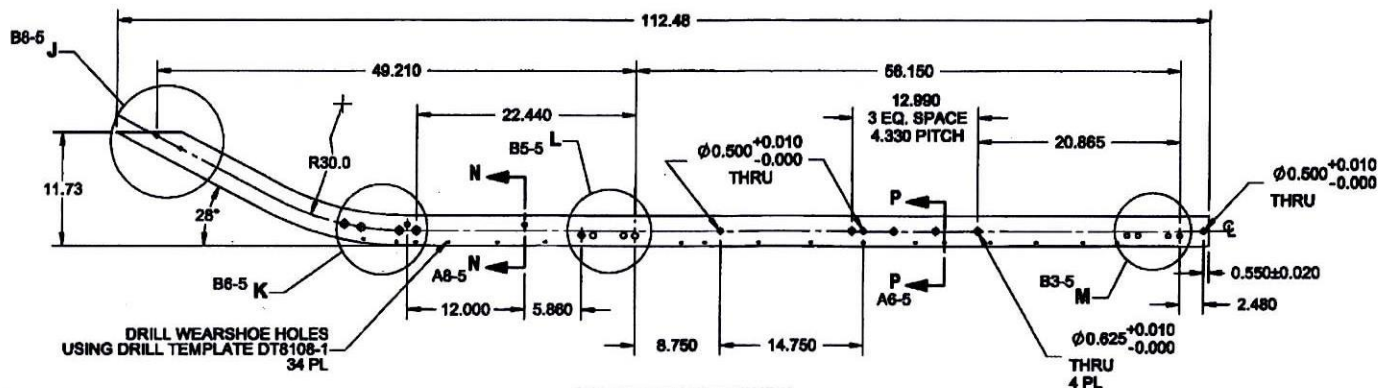


SECTION H-H
SCALE 3X, 4 PL

RELEASED
2013-08-13

DESIGN	MM	DART AEROSPACE USA, INC.	
DRAWN		KENT, WA	
CHECKED		DRAWING NO. D2750	REV. G
MFG. APPR.		SHEET 4 OF 11	
APPROVED		TITLE 350 SKIDTUBE ASSEMBLY	SCALE
DE APPR.		NTS	
DATE	13.07.11	COPYRIGHT © 1998 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE REPRODUCED OR COPIED OR COMMUNICATED IN ANY FORM OR BY ANY MEANS WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

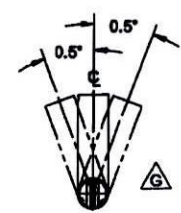
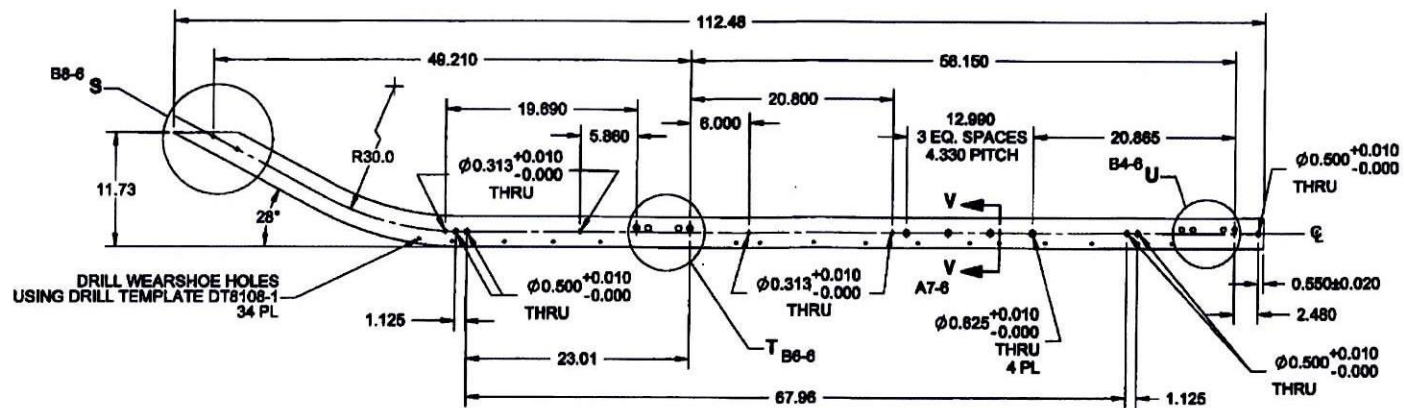
8 7 6 5 4 3 2 1



RELEASED
2013-08-13

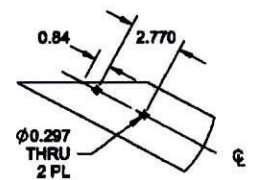
DESIGN	MM	DART AEROSPACE USA, INC.	
DRAWN		KENT, WA	
CHECKED		DRAWING NO. D2750	REV. G
MFG. APPR.		SHEET 5 OF 11	
APPROVED		TITLE	SCALE
DE APPR.		350 SKIDTUBE ASSEMBLY	NTS
DATE	13.07.11	COPYRIGHT © 1988 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS UNCLASSIFIED AND IS AVAILABLE FOR REPRODUCTION IN WHOLE OR IN PART FOR ANY PURPOSE ON OR AFTER THE DATE OF DECLASSIFICATION EXCEPT WHERE SHOWN OTHERWISE	

8 7 6 5 4 3 2 1

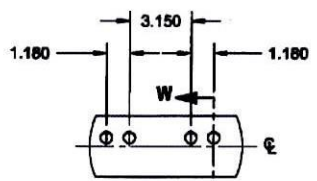


OUTBD
MAX ALLOWABLE
TWIST ON FWD BEND
(VIEWED LOOKING FWD)

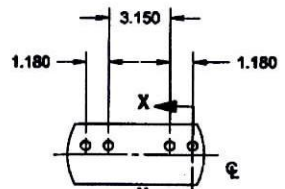
D2750-3 LH SKIDTUBE



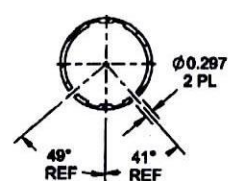
DETAIL S
SCALE 2X



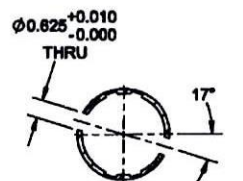
DETAIL T
SCALE 2X



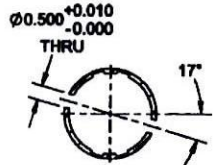
DETAIL U
SCALE 2X



SECTION V-V
SCALE 3X, 17 PL



SECTION W-W
SCALE 3X, 4 PL

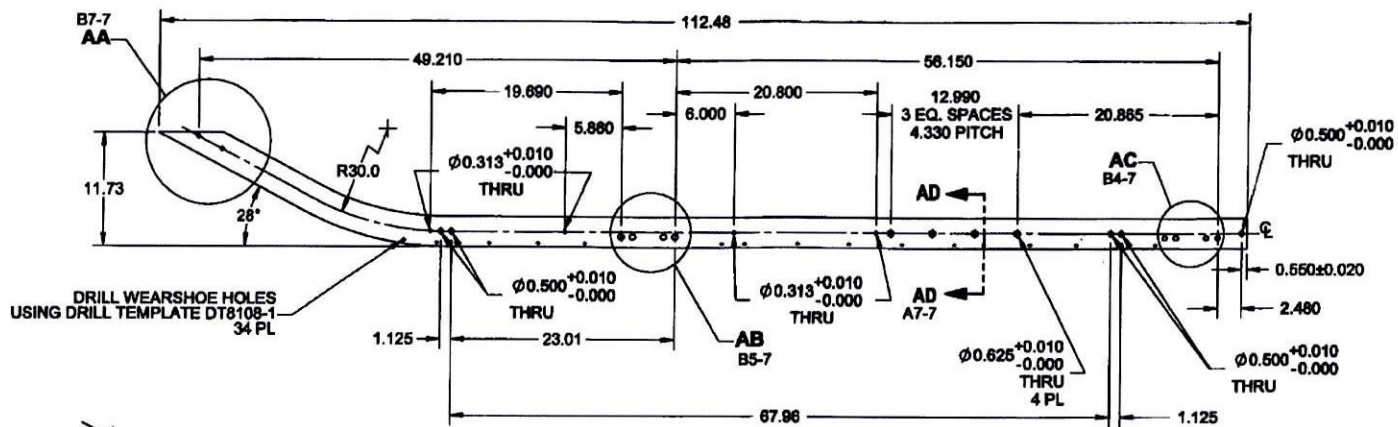


SECTION X-X
SCALE 3X, 4 PL

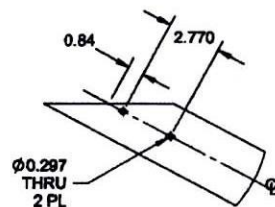
RELEASED
2013-08-13

DESIGN	MM	DART AEROSPACE USA, INC.	
DRAWN		KENT, WA	
CHECKED		DRAWING NO.	REV. G
MFG. APPR.		D2750	SHEET 6 OF 11
APPROVED		TITLE	SCALE
DE APPR.		350 SKIDTUBE ASSEMBLY	NTS
DATE	13.07.11	COPYRIGHT © 1986 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PROPERTY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR FOR ANY REPRODUCTION TO ANY OTHER PERSON OR ENTITY WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE USA, INC.	

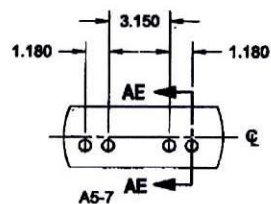
8 7 6 5 4 3 2 1



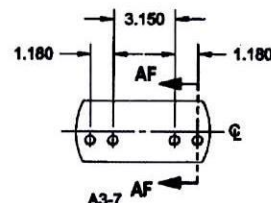
D2750-4 RH SKIDTUBE



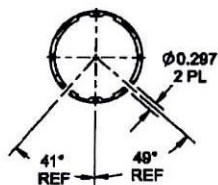
DETAIL AA
SCALE 2X



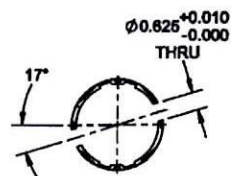
DETAIL AB
SCALE 2X



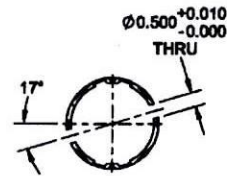
DETAIL AC
SCALE 2X



SECTION AD-AD
SCALE 3X, 17 PL



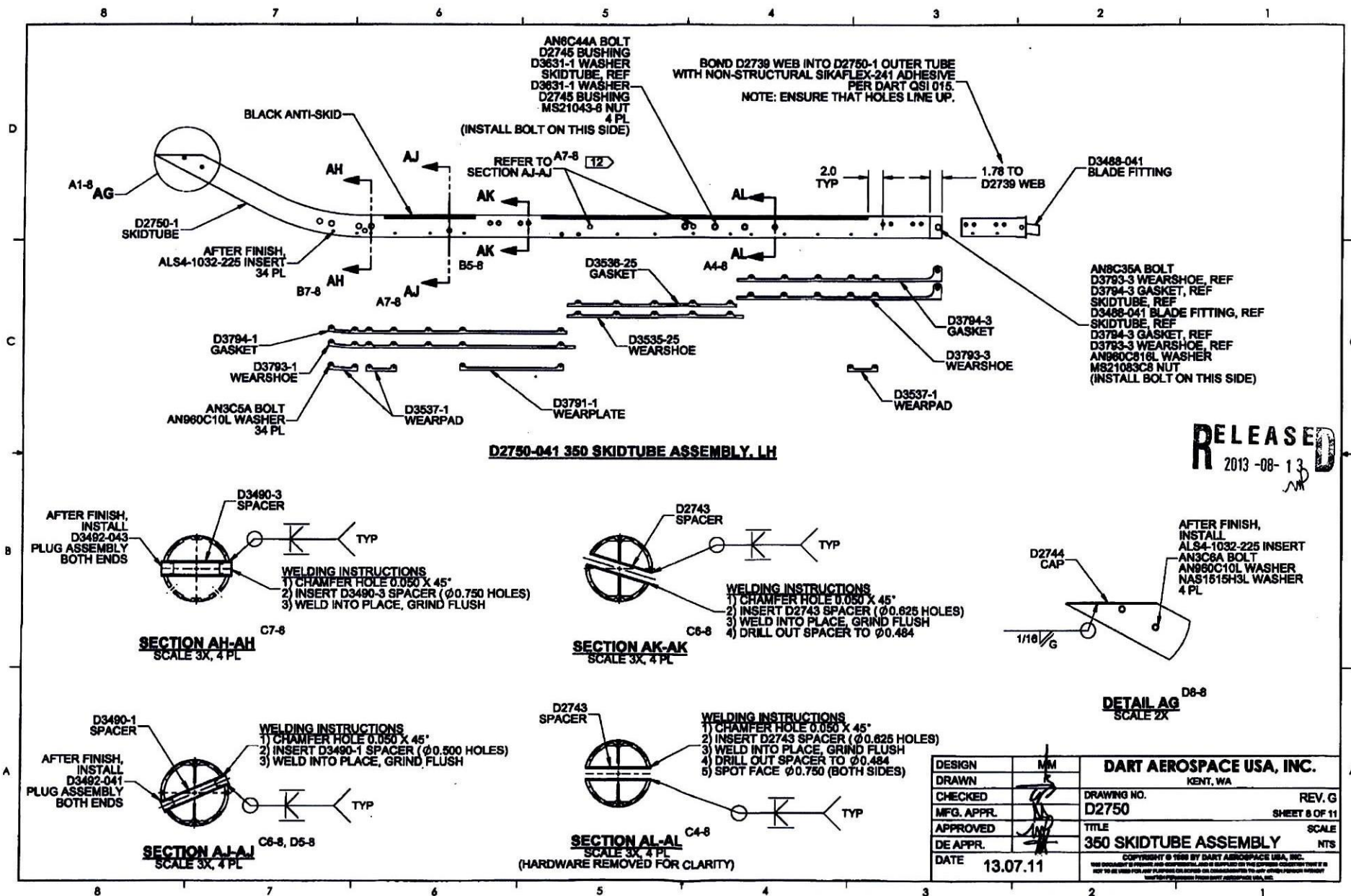
SECTION AE-AE
SCALE 3X, 4 PL

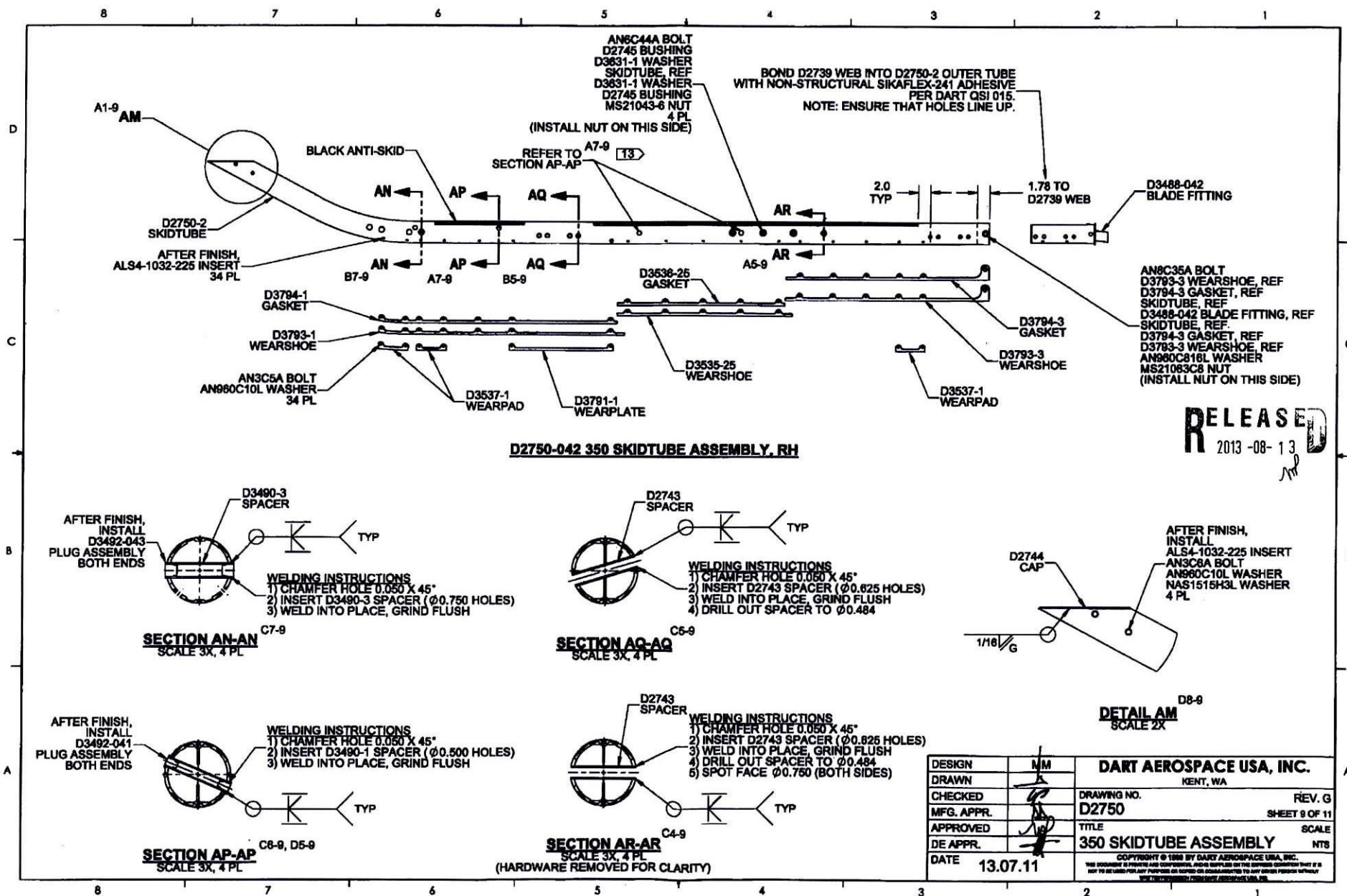


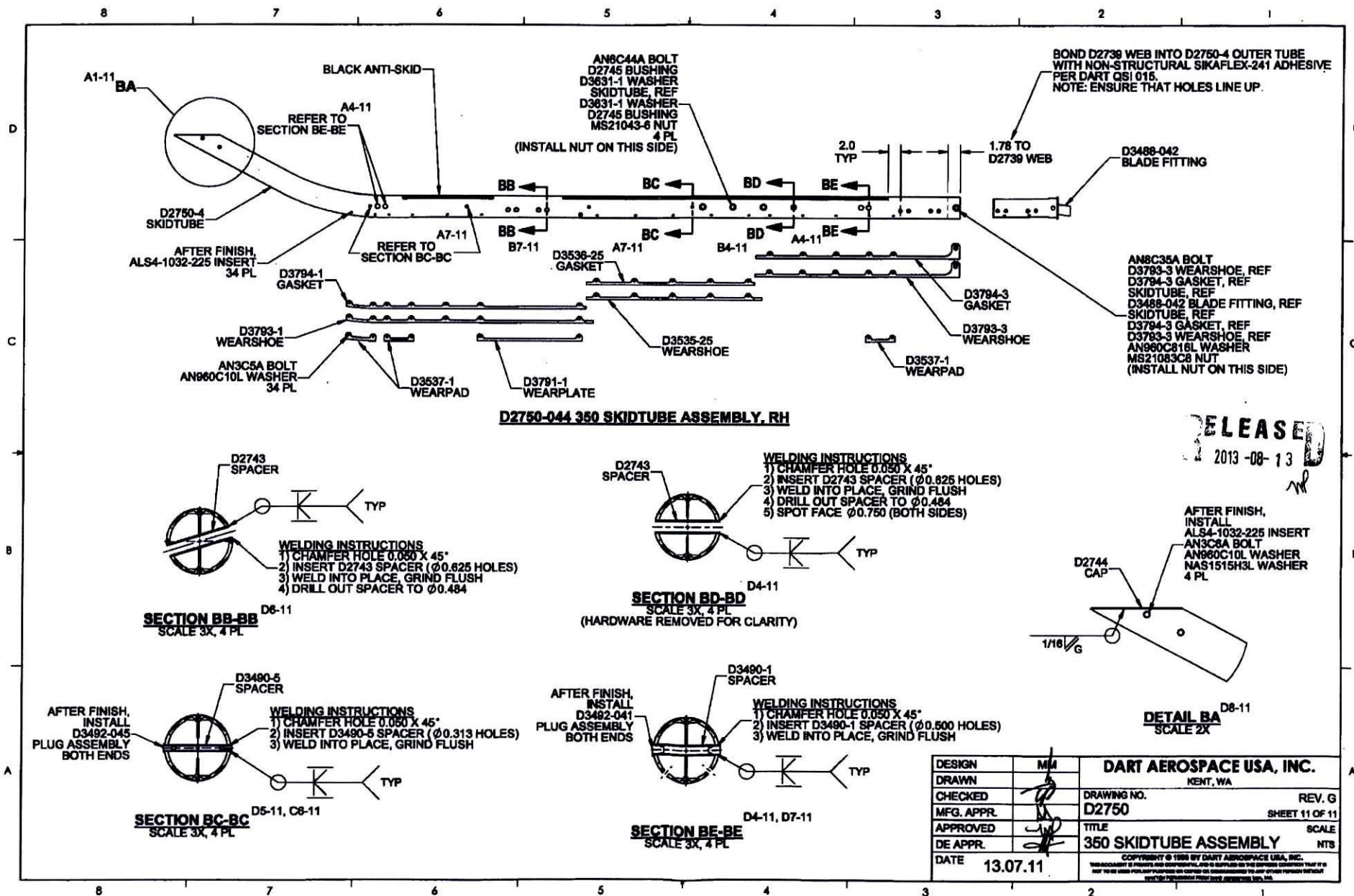
SECTION AF-AF
SCALE 3X, 4 PL

RELEASED
2013-08-13

DESIGN	MM	DART AEROSPACE USA, INC.	
DRAWN		KENT, WA	
CHECKED		DRAWING NO.	REV. G
MFG. APPR.		D2750	SHEET 7 OF 11
APPROVED		TITLE	SCALE
DE APPR.		350 SKIDTUBE ASSEMBLY	NTS
DATE	13.07.11	COPYRIGHT © 1988 BY DART AEROSPACE USA, INC.	







PAGE 1 OF 1

Part Number: D350-636-011/-011GB/-012/-012GB

Description: SKIDTUBE STD LH/RH, FLOAT COMPATIBLE

[illegible]